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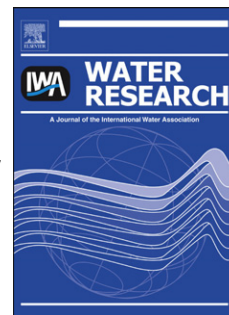
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1 **Mitigating ammonia inhibition of thermophilic anaerobic treatment of digested piggery**
2 **wastewater: use of pH reduction, zeolite, biomass and humic acid**

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7 **Abstract**

8 High free ammonia released during anaerobic digestion of livestock wastes is widely known
9 to inhibit methanogenic microorganisms and result in low methane production. This was
10 encountered during our earlier thermophilic semi-continuously fed continuously-stirred tank
11 reactor (CSTR) treatment of piggery wastewater. This study explored chemical and biological
12 means to mitigate ammonia inhibition on thermophilic anaerobic treatment of piggery
13 wastewater with the aim to increase organic volatile carbon reduction and methane
14 production. A series of thermophilic anaerobic batch experiments were conducted on the
15 digested piggery effluent to investigate the effects of pH reduction (pH 8.3 to 7.5, 7.0 and 6.5)
16 and additions of biomass (10% v/v and 19% v/v anaerobic digested piggery biomass and
17 aerobic-anaerobic digested municipal biomass), natural zeolite (10, 15 and 20 g/L) and humic
18 acid (1, 5 and 10 g/L) on methane production at 55°C for 9 to 11 days. Reduction of the
19 wastewater pH from its initial pH of 8.3 to 6.5 produced the greatest stimulation of methane
20 production (3.4 fold) coupled with reductions in free ammonia (38 fold) and total volatile
21 fatty acids (58% TVFA), particularly acetate and propionate. Addition of 10 to 20 g/L zeolite
22 to piggery wastewater with and without pH reduction to 6.5 further enhanced total VFA
23 reduction and methane production over their respective controls, with 20 g/L zeolite

24 producing the highest enhancement effect despite the ammonia-nitrogen concentrations of the
25 treated wastewaters remaining high. Without pH reduction, zeolite concentration up to 20 g/L
26 was required to achieve comparable methane enhancement as the pH-reduced wastewater at
27 pH 6.5. Although biomass (10% v/v piggery and municipal wastes) and low humic acid (1
28 and 5 g/L) additions enhanced total VFA reduction and methane production, they elevated the
29 residual effluent total COD concentrations over the control wastewaters (pH-unadjusted and
30 pH-reduced) unlike zeolite treatment. The outcomes from these batch experiments support the
31 use of pH reduction to 6.5 and zeolite treatment (10 to 20 g/L) as effective strategies to
32 mitigate ammonia inhibition of the thermophilic anaerobic treatment of piggery wastewater.

33 **Keywords:** *Ammonia Inhibition, Piggery Wastewater, Thermophilic Anaerobic Digestion,*
34 *Zeolite, Humic Acid, Biomass*

35 **1. Introduction**

36 Anaerobic digestion, particularly at thermophilic temperatures (55°C) is a preferred
37 technology for livestock wastes as it has higher volatile organics reduction and pathogens
38 destruction efficiencies compared to its mesophilic counterpart (35-37°C) (Angelidaki *et al.*,
39 2003; Ahn and Forster, 2002; Bendixen 1994; van Lier *et al.*, 1994; Lee *et al.*, 1989).
40 However, at high reactor temperature and pH, the ammonia-nitrogen released during
41 fermentation of nitrogen-containing materials such as urea and proteins exists largely as the
42 unionised free ammonia (NH₃) which is more toxic to the methane-forming microorganisms
43 than the ionised ammonium (NH₄⁺) form as it diffuses more rapidly through the cell
44 membrane of the microorganisms (Geraldi, 2006). Various levels of ammonia-nitrogen have
45 been reported to inhibit biogas production. McCarty (1964) reported inhibition to occur at
46 total ammonia (free ammonia plus ammonium) concentrations of 1.5 to 3.0 g-N/L at pH

47 above 7.4 in the mesophilic range whilst above 3.0 g-N/L, ammonia inhibition occurred at all
48 pH levels. At thermophilic conditions, Angelidaki and Ahring (1994) observed poor digester
49 treatment efficiency of cattle manure at free ammonia concentration above 0.7 g-N/L at pH
50 7.4–7.9. Gallert and Winter (1997) reported 50% inhibition of methanogenesis at free
51 ammonia concentration of 0.56-0.57 mg-N/L at pH 7.6. The differences in ammonia
52 inhibition concentration are attributed to variable factors such as operational conditions (pH,
53 temperature), type of substrates, inoculum source and microbial adaptation. Various means to
54 reduce the ammonia inhibition of methane production from livestock wastes have been
55 investigated by other researchers and their findings comprehensively reviewed in Yadvika *et*
56 *al.* (2004) and Chen *et al.* (2008). These strategies included pH reduction of the reactor
57 effluent with acid, dilution of the digester feedwater, recirculation of digested slurry to the
58 reactor, process modification of the reactor design, gradual acclimatisation of the biomass
59 with reduced organic loading rate and additions of inorganic additives such as zeolite,
60 activated carbon, clay and iron to adsorb the inhibitory compounds (Kotsopoulos *et al.*, 2008;
61 Tada *et al.*, 2005; Milan *et al.*, 2001; 2003; Sánchez *et al.*, 1995; Yadvika *et al.*, 2004).

62 With our thermophilic digested piggery wastewater containing high level of inhibitory free
63 ammonia (0.1 g N/L) at pH 8.3 and high percentage of undegraded soluble organics (32%),
64 pH reduction, additions of natural zeolites and anaerobic piggery biomass were selected for
65 investigations into their respective effectiveness in enhancing organics degradation to
66 methane in post-batch thermophilic anaerobic treatment of the digested piggery wastewater.
67 The investigations were extended to include municipal solid waste biomass and humic acid. It
68 was perceived that the municipal biomass which had had prior exposure to a combined
69 aerobic-anaerobic cycle of operation might contain microorganisms that were lacking in the
70 anaerobic piggery biomass. For humic acid, it is found in humic substances (humus) which
71 had been shown to possess electron-accepting capability in the anaerobic oxidation of organic

72 carbon compounds and hydrogen (Scott *et al.*, 1998; Lovley *et al.*, 1999). The effects of both
73 additives on methane production from piggery effluent have not been investigated to date.

74 Additional experimental studies were conducted to determine whether each of the additive
75 (biomass, zeolite or humic acid) would perform better at the established optimum effluent pH
76 compared to the unadjusted pH in mitigating ammonia inhibition and enhanced organics
77 degradation to biomethane.

78 The main aim of these experimental studies was to find practical and effective ways to
79 mitigate ammonia inhibition on thermophilic anaerobic conversion of organics in digested
80 piggery wastewater to biofuel methane.

81 **2. Materials and Method**

82

83 *2.1 Batch thermophilic anaerobic experiments*

84

85 Digested piggery wastewater from our lab-scale thermophilic CSTR anaerobic semi-
86 continuous reactor operating at 10-day of hydraulic retention time was used in the four batch
87 vial thermophilic experiments. As the digested wastewater had been stored in the fridge at 4
88 deg C for up to three months prior to the experiments, 10 to 30% v/v raw piggery wastewater
89 were added to ensure there were adequate degradable volatile fatty acids as carbon food
90 source for the digested wastewater microorganisms. Table 1 lists some key physico-chemical
91 characteristics of the raw (influent) and digested piggery wastewater (effluent) measured at
92 the start and end of the semi-continuous reactor experiment respectively.

93

94 To account for changes in the physico-chemical and biological properties of the digested
95 wastewater as a result of the different experimental start times and the added amount of raw

96 piggery wastewater, baseline measurements at zero time were carried out at the start of each
97 batch experiment to allow performance comparisons to be made of the varying
98 concentrations of each treatment. Each batch experiment was carried out in duplicate with
99 50-ml of the digested piggery wastewater in 120-ml serum vials. The serum vials were capped
100 with butyl rubber stoppers and crimped with aluminium seals. After degassing the headspace,
101 the vials were incubated in a shaking water bath at 55°C for between 9 and 11 days. Biogas
102 volume was measured daily with plunger displacement of an air-tight glass syringe attached
103 with metal hub needle whilst biogas composition was analysed simultaneously. At the end of
104 the test period, triplicate samples were taken for a suite of chemical and molecular real-time
105 PCR microbial analysis. In this paper, pH, total COD, VFA and ammonia-nitrogen (total and
106 free) results were presented and discussed.

107

108 Table 1

109

110 *2.1.1 Effect of pH reduction (Experiment 1).* The aim of this experiment was to establish the
111 optimum wastewater pH that produced the greatest enhancement in biodegradation of organic
112 carbon compounds to methane. The pH of digested piggery wastewater was reduced from 8.3
113 to 7.5, 7.0 and 6.5 with concentrated hydrochloric acid.

114

115 *2.1.2 Effect of biomass, zeolite and humic acid additions to pH-unadjusted and pH-reduced*
116 *piggery wastewater (Experiments 2, 3 and 4).* In Experiment 2, two types of biomass at 10%
117 and 19% v/v were tested for their digestion performances: 1) piggery biomass of the digested
118 wastewater from a lab-scale thermophilic anaerobic reactor and 2) DiCOM (trade name)
119 biomass from a local patented aerobic-anaerobic pilot digester that treats municipal solid
120 wastes. Table 2 gives the solid contents of the two biomass. In Experiment 3, natural zeolite

121 (85% Clinoptilolite mineral) of particle size less than 1 mm from Castle Mountain, New
122 South Wales was tested at concentrations of 10, 15 and 20 g/L. Table 3 gives the mineral
123 composition of Castle Mountain natural zeolite. In Experiment 4, humic acid (Sigma-Aldrich,
124 technical grade) was tested at concentrations of 1, 5 and 10 g/L. The objectives of these
125 experiments were: 1) to compare their digestion performances with and without pH reduction
126 to pH 6.5, and 2) to determine which concentration was most effective in mitigating ammonia
127 inhibition to enhance thermophilic digestion performance.

128

129 Table 2

130 Table 3

131

132 *2.2 Analytical methods*

133 Determinations of pH and total chemical oxygen demand (TCOD) of the mixed liquor were
134 performed according to the APHA Standard Methods (1998). Total ammonia nitrogen was
135 measured using Hach Nessler Method on the centrifuged sample (13,000g for 5 min). Free
136 ammonia concentration was calculated using the formula (Hansen *et al.*, 1998): $\text{NH}_3\text{-N} =$
137 $(\text{Total ammonium-nitrogen}) \times (1 + 10^{\text{pH}/10^{-(0.09018 + 2729.92/T)}})^{-1}$ where T = temperature
138 (Kelvin). Volatile fatty acids (carbon-2 to 6 VFA) were analysed by gas chromatography
139 Varian Star 3400 Model equipped with EC-1000 mega-bore column of 15 m x 0.53 mm x 1.2
140 μm and a flame-ionisation detector. Temperatures of the column, injector and detector were
141 80°C, 200°C and 250°C respectively with high purity nitrogen as the column carrier gas. VFA
142 (C2 to C6) concentrations were determined from their respective four-point mixed VFA
143 standard calibration graphs. Biogas composition (methane and carbon dioxide) was analysed
144 using the same equipment equipped with Porapak Q 80/100 packed column and thermal
145 conductivity detector. Temperatures of the column, injector and detector were set at 40°C,

146 120°C and 120°C respectively. Concentrations of methane and carbon dioxide were
147 determined from their respective 4-point standard gas calibration graphs prepared from
148 standard pure methane and pure carbon dioxide gas.

149

150 **3. Results**

151

152 *3.1 Effect of pH reduction (experiment 1)*

153 Reduction of the digested piggery wastewater pH from 8.3 to 7.5, 7.0 and 6.5 resulted in the
154 largest increase in methane production from 200 ± 0 ml/L at pH 8.3 to 680 ± 0 ml/L (by
155 240%) at pH 6.5 which corresponded with the largest reduction in total VFA-COD (58%).
156 ,(Table4). While total VFA concentrations had accumulated in the digested wastewaters at
157 initial pH of 8.5 and 7.5 after ten days of batch digestion, methane production was still
158 possible. With further pH reduction to 7.0 and 6.5, increased methane production and total
159 VFA reductions were observed. The increases corresponded with significant decrease in
160 initial free ammonia concentration of 916 ± 32 at initial pH 8.3 to 76 ± 0 at pH 7.0 and $24 \pm$
161 0 mg/L at pH 6.5. By the end of the 10-day batch experiment, all the pH-reduced vials
162 showed increased pH of 0.6 to 1.3 units which corresponded with 3 to 18 fold increase in free
163 ammonia concentrations. The largest increases in pH and free ammonia concentration were
164 observed at the reduced pH of 6.5.

165

166 Table 4

167

168 Both the TVFA-COD reduction and methane production exhibited a strong negative
169 correlation ($R^2 = -0.98$ and -0.97 respectively) with the final free ammonia concentration
170 (Figure 1). The negative total VFA reduction reflects a build-up of total VFAs. Increased

171 total VFA reduction positively correlated ($R^2 = 0.99$) with increased methane production as
172 the pH was progressively reduced from 8.3 to 6.5 (Figure 2).

173
174 Gas chromatography analysis of the carbon-2 to -6 VFA components (Figure 3) revealed that
175 without pH reduction of the digested wastewater at pH 8.3, acetate and propionate
176 concentrations accumulated significantly as reflected by the negative percentage reductions at
177 the end of the batch digestion. However, butyrate (i- and n-) and valerate (i- and n)
178 concentrations were reduced to between 50% and 100%. When the initial pH of the digested
179 wastewater was decreased from pH 8.3 to pH7.5 and 7.0, substantial acetate reductions of
180 37% and 66% respectively occurred compared to the final acetate concentration (1159 ± 6
181 mg/L) of the pH-unadjusted digested wastewater at pH 8.3. However, their final acetate
182 concentrations were still 78% and 8% higher than the initial concentrations of 410 ± 10 mg/L
183 and 368 ± 23 mg/L respectively. Reductions of propionate were minimal at both the reduced
184 pH of 7.5 and 7.0. Decreasing the wastewater pH to 6.5 greatly stimulated acetate,
185 propionate, i-butyrate and caproate degradation compared to the reduced pH of 7.0 and 7.5.
186 (Figure 3). Both the acetate and propionate reductions displayed strong negative correlation
187 ($R^2 = -0.91$ and -0.81 respectively) with their final free ammonia concentrations (Figure 4).

188
189 Figure 1

190 Figure 2

191 Figure 3

192 Figure 4

193

194 *3.2 Effect of biomass additions (experiment 2)*

195

196 Both piggery and DiCOM biomass additions greatly increased the initial total COD
197 concentration (7481 ± 421 mg/L) of the pH-unadjusted digested piggery wastewater (Table
198 5). The increase was significantly greater with DiCOM biomass (by 91% and 166%) than
199 piggery biomass (by 42% and 49%) at 10% v/v and 19% v/v respectively. Unlike the piggery
200 biomass, DiCOM biomass also significantly increased the wastewater total VFA
201 concentration (2132 ± 167 mg COD/L) by 151% with 10% v/v biomass and 275% with 19%
202 v/v biomass.

203
204 With the addition of 10% v/v piggery biomass to the pH-unadjusted digested piggery
205 wastewater (Figure 5a), methane yield increased by 73% from 74 ± 7 ml/g VS to 128 ± 20
206 ml/g VS with a concurrent 8% increase in TVFA reduction at the end of the experiment
207 (Table 5). The methane yield was comparable to the vials with 10% v/v (132 ± 3 ml/g VS) and
208 19% v/v (174 ± 40 ml/g VS) DiCOM biomass (Figure 5b) despite the DiCOM biomass
209 stimulated significantly higher total VFA reductions of $52 \pm 1\%$ and $36\% \pm 1\%$ respectively
210 as opposed to the pH-unadjusted wastewater control. Similar with the pH reduction
211 experiment (Table 4), methane production (74 ± 7 ml/g VS) was observed in the pH-
212 unadjusted wastewater control with 26% elevated total VFA concentration of 2683 ± 31 mg
213 COD/L. The observed drop in total VFA reduction at the higher DiCOM biomass (19% v/v)
214 compared to the lower biomass (10% v/v) was also observed with the piggery biomass.
215 Increasing the piggery biomass from 10% v/v to 19% v/v resulted in methane yield reduction
216 of 61% from 128 ± 20 ml/g VS to 50 ± 25 ml/g VS and increased total VFA concentration of
217 $44 \pm 17\%$, particularly acetate and propionate (data not shown). This corresponded with a
218 higher initial free ammonia level of 1103 ± 5 mg/L at 19% v/v biomass compared to 896 ± 14
219 mg/L at 10% v/v biomass.

220

221 In the vials with pH-reduced digested wastewater (pH 6.5), adding 10% v/v and 19% v/v
222 piggery biomass initially stimulated methane yields from 81 ± 10 ml/g VS to 130 ± 4 ml/g VS
223 (60%) and 100 ± 7 ml/g (23%) respectively during the first 3 days (Figure 5a). Methane
224 production began to level off on day 4. By day 11, both methane yields were significantly
225 lower than the vial without biomass addition (286 ± 20 ml/g VS) by 20% at 10% v/v biomass
226 (228 ± 2 ml/g VS) and 37% at 19% v/v biomass (179 ± 2 ml/g VS) despite their higher total
227 VFA reductions of $93 \pm 1\%$ compared to 71% in the pH-reduced wastewater control. Greater
228 inhibition on biogas production was observed with 19% v/v than with 10% v/v piggery
229 biomass in both the pH-unadjusted and pH-reduced piggery wastewaters. In contrast to
230 piggery biomass, no obvious inhibitions were observed with DiCOM biomass (Figure 5b).
231 However, methane yield was only increased slightly by 12% with 10% v/v DiCOM biomass
232 (320 ± 3 ml/g VS) after an initial lag of 3 to 5 days. Increasing the amount to 19% v/v did not
233 enhance the methane yield further (299 ± 11 ml/g VS).

234

235 Table 5

236 Figures 5a and 5b

237

238 Despite DiCOM biomass addition to the pH-reduced wastewater produced higher methane
239 yield than the piggery biomass and the pH-reduced wastewater control (C2), it raised the
240 wastewater residual organics level (total COD) significantly from 6667 ± 1258 mg/L to 9550
241 ± 953 mg/L at 10% v/v biomass and 11892 ± 900 mg/L at 19% v/v biomass at the end of the
242 digestion period (Table5).

243

244 *3.3 Effect of natural zeolite addition (Experiment 3)*

245

246 Addition of natural zeolite to the digested piggery wastewater without pH reduction (C1)
247 increased methane production significantly by $60 \pm 4\%$ at 20 g/L, $44 \pm 3\%$ at 15 g/L and $26 \pm$
248 7% at 10 g/L from the initial 0.72 ± 0.012 L/L at the end of the experiment (Figure 6). Total
249 methane production (1.14 ± 0.028 L/L) at 20 g/L zeolite was comparable to the pH-reduced
250 digested wastewater without zeolite (1.12 ± 0.008 L/L).

251

252 Figure 6

253

254 The increases in methane production corresponded with the increased total VFA-COD
255 reduction, in particular acetate (Figure 7a) while there were no significant reductions in
256 ammonium-nitrogen and free nitrogen concentrations (Table6). There was a strong positive
257 correlation (0.98) between acetate degradation and zeolite concentration (Figure 8). While the
258 applied zeolite concentrations were ineffective in reducing the elevated propionate
259 concentration, they promoted small increases in n-butyrate and i-valerate degradation.

260

261 Addition of zeolite to the pH-reduced piggery wastewater (pH 6.5) increased the total
262 methane production (1.12 ± 0.008 L/L) slightly by $10 \pm 1\%$ at 10 g/L and 15 g/L zeolite and
263 $13 \pm 0\%$ at 20 g/L. The increases in methane production corresponded with increases in total
264 VFA-COD degradation, particularly propionate (Figure 7b). There was a strong positive
265 correlation (0.97) between propionate degradation and zeolite concentration (Figure 9). While
266 small reductions of 17-19% in free ammonia concentrations were achieved at higher zeolite
267 concentrations of 15 and 20 g/L, there were no reductions in ammonium-nitrogen
268 concentrations.

269

270 Table 6

271 Figures 7a and 7b

272 Figure 8

273 Figure 9

274

275 *3.4 Effect of humic acid addition (Experiment 4)*

276

277 At 10 g/L of humic acid, methane production was greatly reduced particularly from the pH-
278 unadjusted wastewater (C1) (Figure 10a). At 1 and 5 g/L, small improvements of 27-29% in
279 methane production were observed from the pH-reduced wastewater (C2) (Figure 10b).

280

281 Table 7

282 Figures 10a and 10b

283

284 Reduction of TVFA-COD was marginally higher at 1 g/L ($62 \pm 3\%$) than at 5 g/L ($57 \pm 1\%$)
285 humic acid addition (Table 7). Significant improvement in propionate degradation was
286 observed at both concentrations while at 1 g/L addition, small improvements in acetate, i-
287 valerate and caproate degradation were also observed (data not shown).

288 **4. Discussion**

289 *4.1 Effect of pH*

290

291 This batch vial experiment clearly demonstrated the effectiveness of pH reduction method in
292 enhancing methane production from the digested piggery wastewater despite foaming being
293 encountered due to the release of carbon dioxide during pH reduction with concentrated
294 hydrochloric acid.

295

296 Without pH reduction of the digested piggery wastewater (pH 8.3), degradation of butyrate (i-
297 and n-) and valerate (i- and n-) (Figure 3) as well as methane production (Figure 2) were still
298 possible despite its high initial free ammonia concentration of 916 ± 32 mg N/L. The
299 observed production of methane from the digested wastewaters with elevated total VFA
300 concentrations at pH 8.3 and 7.5 (Table 4) was possibly from the conversion of hydrogen and
301 carbon dioxide by the hydrogenotrophic microorganisms. VFA compositional results (data not
302 shown) indicate that the butyrate-degrading acetogenic bacteria which oxidise butyrate as well
303 as medium-chain (up to carbon-11) and long-chain fatty acids (up to carbon-18) to acetate,
304 propionate and hydrogen were highly resilient to product inhibition unlike the acetoclastic
305 methanogens and propionate-degrading acetogenic bacteria. These two groups of anaerobic
306 microorganisms were severely inhibited as reflected by the build-up of acetate and propionate
307 at the end of the batch digestion. Calli *et al.* (2005) and Pind *et al.* (2003) have also observed
308 high butyrate degradation while propionate degradation was inhibited at free ammonia
309 concentration above 200 mg/L and hydrogen level 5-6 times higher respectively.

310

311 Reducing the wastewater initial pH from 8.3 to 7.5, 7 and 6.5 greatly lowered the initial free
312 ammonia concentration (916 ± 32 mg N/L) by more than 70%. This facilitated further
313 degradation of proteinaceous organic materials as evidenced by the increases in pH and free
314 ammonia concentration at the end of the experiment (Table 4). However, the accumulation of
315 acetate and propionate at the initial reduced pH of 7.5 and 7 where the final free ammonia
316 level was 643-686 mg N/L suggested that at this level, the acetoclastic methanogens and
317 propionate-degrading acetogenic bacteria were progressively being inhibited. The
318 accumulation of propionate in particular, suggested that the hydrogen-utilising
319 microorganisms responsible for keeping the hydrogen level below the threshold of $<10^{-4}$
320 atmosphere (Harper and Pohland, 1987; Thauer *et al.*, 1977) for propionate degradation to

321 occur were also progressively being inhibited. Wiegant and Zeeman (1986) reported
322 propionate to accumulate when hydrogen-utilising methanogens were inhibited by high
323 ammonia concentration. The strong negative correlations between acetate or propionate
324 degradation and final free ammonia concentration (Figure 4) reflected the sensitivity of these
325 microbial consortia to the final free ammonia value. Free ammonia values of 560-568 mg-
326 N/L (Gallert and Winter, 1997) and 700 mg-N/L (Angelidaki and Ahring, 1994) have been
327 reported to cause 50% inhibition of methanogenesis.

328
329 Reducing the initial wastewater pH from 8.3 to 6.5 produced the highest stimulatory effects
330 on methane production and VFA reduction. While this pH value was at the upper end of the
331 reported optimal pH range of 5.0 to 6.5 for acidogenic bacteria and below the optimal pH 6.7
332 to 7.2 for acetogens and methanogens (Angelidaki *et al.*, 2003; Novaes, 1986), it was the most
333 favourable pH for the piggery mixed anaerobic culture. The lower final acetate and propionate
334 concentrations in comparison to their initial concentrations indicated that the acetoclastic
335 methanogens and the syntrophic propionate-degrading acetogenic bacteria-hydrogenotrophic
336 \pm microorganisms were not inhibited at the final free ammonia concentration of 425 ± 22
337 mg/L. Real-time PCR analysis found significant increase in methanogen numbers with
338 concurrent decrease in pathogenic *Clostridium perfringens* numbers as the piggery wastewater
339 pH was reduced from 8.3 to 6.5 (Skillman *et al.*, 2009). Although the exact cause for the
340 pathogen decay was unclear, microbial competition for common substrates and factors such as
341 reactor temperature, retention period, pH and chemical interactions can contribute to pathogen
342 decay during treatment of biowastes (Salsali *et al.*, 2008; Smith *et al.*, 2005).

343

344 *4.2 Effect of biomass additions*

345

346 In this study, it was demonstrated that adding 10% v/v piggery or DiCOM biomass to the pH-
347 unadjusted wastewater (C1) was more effective than adding 19% v/v biomass in enhancing
348 TVFA reduction and methane production. The 17% higher initial free ammonia level ($1051 \pm$
349 10 mg/L) in the wastewater with 19% v/v piggery biomass addition compared to 10% v/v
350 piggery biomass addition (896 ± 10 mg/L) could have contributed to the microbial inhibition
351 (Table 5). Similar to the earlier pH reduction experiment, the observed methane production
352 from the pH-unadjusted wastewater with elevated total VFA concentration possibly had come
353 from the conversion of hydrogen and carbon dioxide by the hydrogenotrophic
354 microorganisms. Although there was no increase in the initial free ammonia level (853 ± 3
355 mg/L) with 19% v/v DiCOM biomass addition compared to 10% v/v DiCOM biomass, its
356 higher initial total VFA concentration could have overloaded the wastewater and resulted in
357 the microbial conversion capability to be exceeded. The manifestation of elevated acetate and
358 propionate levels (data not shown) suggested that the acetoclastic methanogens and
359 syntrophic propionate-degrading acetogenic bacteria in conjunction with the
360 hydrogenotrophic microorganisms were being inhibited.

361
362 With the pH-reduced piggery wastewater (C2), additions of 10% v/v and 19% v/v piggery
363 biomass appeared to lead to early substrate limitation as observed in the levelling off in their
364 methane yields after 4 days of batch digestion (Figure 5a). Their significantly higher total
365 VFA reductions, particularly acetate and propionate (data not shown) over the control
366 suggested that their microbial activities were much higher. The significantly lower methane
367 yield at the higher biomass (19% v/v) compared to the lower biomass (10% v/v) addition
368 could be due to higher non-methanogenic microbial activity. Sulfate reducing bacteria can
369 out-compete methanogens for hydrogen, acetate and propionate due to their higher affinity for
370 these electron donors (van Haandel *et al.*, 2006; Gallert and Winter, 2005).

371
372 While both the 10% v/v and 19% v/v DiCOM biomass additions to the pH-reduced
373 wastewater produced significantly higher methane yields after 11 days of batch digestion
374 compared to the corresponding piggery biomass (Figure 5b), the 2.5 to 3.5 fold higher initial
375 total VFA concentrations (Table5) indicated that the increased methane production could have
376 come from the degradation of the increased VFA substrates present in the DiCOM biomass.
377 Due to their high organic content, adding piggery or DiCOM biomass resulted in the
378 wastewater initial and residual TCOD concentrations to increase over the pH-unadjusted and
379 pH-reduced controls. With the methane yields of pH-reduced wastewater controls being
380 12% and 20% higher than with the addition of 10% v/v DiCOM and piggery biomass
381 respectively as well as 54% higher than the pH-unadjusted wastewater with 10% v/v biomass
382 additions, pH reduction of the digested piggery wastewater to 6.5 alone was clearly a more
383 effective method than adding DiCOM or piggery biomass to enhance methane production.

384

385 *4.3 Effect of zeolite addition*

386

387 Natural zeolite has been demonstrated by several researchers to improve organic matter
388 degradation and methane production in the anaerobic digestion of piggery manure at
389 mesophilic (Montalvo *et al.*, 2006, Milan *et al.*, 2001; 2003; Sánchez *et al.*, 1995) and
390 thermophilic temperatures (Kotsopoulos *et al.*, 2008) as well as sludge at mesophilic
391 temperature (Tada *et al.*, 2005). Its capacity to immobilise microorganisms as well as remove
392 ammonia and ammonium ions through adsorption and ion-exchange on its reactive surface
393 with the zeolite inorganic minerals were cited as some of the reasons for the process
394 improvement.

395

396 This study found zeolite concentrations at 10, 15 and 20 g/L stimulated total VFA reduction
397 and methane production from pH-unadjusted and pH-reduced piggery wastewaters, with 20
398 g/L zeolite promoting the greatest enhancement effect. The enhancement effect of zeolite
399 doses was greater on the pH-unadjusted piggery wastewater (pH 8.1) than on the pH-reduced
400 wastewater (pH 6.5), due probably to a change of NH_4^+ - NH_3 equilibrium with pH (Gerardi,
401 2003; Milan *et al*, 2001) and/or ion-exchange competition between H^+ and NH_4^+ cations in the
402 pH-reduced wastewater. The improvement particularly in propionate degradation in the pH-
403 reduced wastewater (Figure 9) was indicative of a reduction in dissolved hydrogen
404 concentration or partial pressure which at level above 10^{-4} atmosphere inhibits propionate
405 degradation (Fox and Pohland, 1994). Despite the high ammonia concentration in the pH-
406 unadjusted wastewater, the great improvement in acetate degradation with increasing zeolite
407 concentration (Figure 8) demonstrated the effectiveness of zeolite in alleviating ammonia
408 inhibition on acetoclastic methanogens.

409
410 These stimulatory zeolite concentrations observed in this study were much higher than the
411 reported optimum concentrations of 2-4 g/L (Milan *et al.*, 2001) and 8 g/L (Kotsopoulos *et*
412 *al.*, 2008) that enhanced mesophilic and thermophilic anaerobic digestion of swine manure
413 wastewater respectively. It was also reported that beyond these optimum concentrations,
414 methane production dropped sharply. The big differences in the effective natural zeolite
415 concentrations amongst these studies can be attributed largely to the differences in the
416 ammonium-nitrogen concentrations of the piggery wastewaters. Both the piggery wastewaters
417 used in Milan *et al.* (2001) and Kotsopoulos *et al.* (2008) studies contained much lower total
418 ammonium-nitrogen concentration of 410 mg NH_4^+ -N/L and 275 mg NH_4^+ -N/L respectively
419 in contrast to the high concentration of 1740 mg NH_4^+ -N/L present in our piggery wastewater.
420 With high ammonium-enriched sludge (4500 mg-N/L), Tada *et al.* (2005) reported 50 g/L

421 and 100 g/L mordenite natural zeolite to enhance methane production while at 200 g/L,
422 methane production decreased significantly.

423

424 In all these studies, the final ammonium-nitrogen concentrations of the zeolite-treated
425 wastewaters remained high relative to their controls. Milan *et al.* (2001) observed the
426 ammonium-nitrogen concentration to increase with increasing zeolite doses from 0.2 to 10
427 g/L. The increase corresponded with a decrease in the wastewater organic nitrogen
428 concentration and an increase in zeolites' ammonium-nitrogen concentration. Kotsopoulos *et*
429 *al.* (2008) reported increasing pH and free ammonia concentration with increasing zeolite
430 doses from 4 to 12 g/L while ammonium-nitrogen concentration showed slight reduction. In
431 our study, free ammonia concentrations in the pH-unadjusted wastewater treated with zeolite
432 were higher than the pH-unadjusted control while ammonium-nitrogen concentrations
433 remained unchanged in the zeolite-treated pH-reduced wastewater after 10 days of batch
434 digestion. These observations suggested that at the applied zeolite concentrations, they were
435 inadequate in reducing the high ammonium-nitrogen and free ammonia concentrations to
436 levels below the ammonia inhibition threshold (Angelidaki and Ahring, 1994; Gallert and
437 Winter, 1997) through cation exchange. Nevertheless, they were still effective in enhancing
438 methane production and VFA reduction. It is hypothesized that a combination of microbial
439 immobilisation and stimulation by unknown exchanged cations released from the zeolite were
440 likely factors that had contributed to the beneficial effects observed at these zeolite
441 concentrations. Fernández *et al.* (2007) have provided strong scanning electron microscopy
442 evidence of natural zeolite serving as microbial immobiliser in the anaerobic fluidised
443 reactors treating vinasses. Calcium, sodium, magnesium, potassium, iron and nickel ions
444 which are present in the mineral make-up of our natural zeolite (Table 3) have also been
445 demonstrated to enhance methane production in other studies (in Yadvika *et al.*, 2003 and

446 Chen *et al.*, 2008). However, the mechanism responsible for the improvements was
447 unknown.

448
449 Based on the results of this study and others (Milan *et al.*, 2001; Tada *et al.*, 2005), it is
450 reasonable to assume that further enhancement of methane production and reduction of
451 ammonium or ammonia concentrations would be possible at zeolite concentrations above the
452 applied maximum 20 g/L in this study. However, intensive testing will need to be conducted
453 to establish the optimum zeolite concentration that produces maximum ammonium and free
454 ammonia removal while not inhibiting methane production. In addition, an in-depth study
455 into the mechanism responsible for zeolite enhancement effect should also be carried out to
456 gain a better insight into its enhanced performance in wastewater treatment.

457

458 *4.4 Effect of humic acid addition*

459

460 The results from this study showed that humic concentration at 10 g/L adversely affected the
461 methanogenic activity and resulted in reduced methane production (Figure 10a). The observed
462 increased viscosity could in part have contributed to the retardation of nutrients transport to
463 the microorganisms besides substrates competition by humics-reducing bacteria over
464 methanogenic *archaea* (Cervantes *et al.*, 2008). Cervantes *et al.* (2000) have reported similar
465 observation of methanogenesis inhibition with increased concentrations of anthraquinone-2,
466 6-disulfonate (AQDS), a model quinone analogue.

467

468 The small stimulatory effect on methane production rate at the lower doses of 1 and 5 g/L
469 humic acid (Figure 10b) in conjunction with enhanced VFAs degradation particularly at 1 g/L
470 (Table7) in the pH-reduced piggery wastewater clearly demonstrated that humic acid at the

471 applied low concentrations had served as electron acceptors in the anaerobic degradation of
472 volatile organic acids. Scott *et al.* (1998) have provided direct evidence using electron spin
473 resonance (ESR) measurements that the soluble quinones within humic substances are the
474 redox active reducible organic radicals that function as the electron-accepting moieties. A
475 diversity of humic-reducing microorganisms has been shown by several researchers to
476 transfer electrons derived from the oxidation of organic compounds and/or hydrogen to humic
477 substances (Straub and Schink, 2003; Cervantes *et al.*, 2002; Lovley *et al.*, 2000, 1996; Scott
478 *et al.*, 1998; Benz *et al.*, 1998).

479
480 The enhanced VFA degradation, particularly propionate which is the most difficult VFA to
481 degrade, indicated an improvement in the redox potential or thermodynamic condition of the
482 piggery wastewater treated with low humic acid concentrations. It implied that the high
483 hydrogen concentration or partial pressure which inhibited the propionate from being
484 degraded in the control wastewater was being scavenged by hydrogen-utilising
485 microorganisms such as methanogens or sulphate-reducing bacteria (SRB) to a low level that
486 allowed the propionate to be degraded. Humic-reducing bacteria also utilise hydrogen as
487 electron donor. However, comparison of the thermodynamics of the microbial utilisation of
488 hydrogen as an electron donor in Table 8 suggests that H₂-utilising SRB, methanogens and
489 homoacetogens would be thermodynamically more competitive than humic-reducing bacteria
490 in scavenging the hydrogen substrate by using sulphate or carbon dioxide as electron
491 acceptors.

492

493 Table 8

494

495

496 As humic acid at 5 g/L greatly elevated the organic content of the piggery wastewater in terms
497 of COD concentrations compared to the lower concentration of 1 g/L and the control, humic
498 acid at 1 g/L was considered optimum in this study for methane production enhancement and
499 reduction of the piggery wastewater organic matter. It is worth noting that while
500 concentrations below 1 g/L humic acid were not tested in this study, it is conceivable that they
501 might exert higher stimulatory effect on organics degradation and methane production.
502 Quinone analogue, AQDS has been demonstrated to enhance ferric oxide reduction by acting
503 as electron shuttle at concentration as low as 0.5 μM (0.2 mg/L) at hyperthermophilic
504 conditions (Lovley *et al.*, 1999) while concentrations above 5 mM (2 g/L) inhibited
505 methanogenesis (Cervantes *et al.*, 2000). In view of the suppression of methanogenesis by
506 humic-respiration (Cervantes *et al.*, 2000, 2008), the effect of humic acid at concentrations
507 below 1 g/L on anaerobic digestion of piggery wastewater warrants further study in order to
508 establish the optimum concentration that would enhance organics degradation without
509 inhibiting methanogenesis.

510

511 **5. Conclusions**

512

513 Based on the outcomes of methane production enhancement and the final quality of the
514 digested wastewater, the following conclusions on the four studies are as follows: Reducing
515 the pH of digested piggery wastewater from an initial pH 8.3 to 6.5 was the most effective in
516 enhancing microbial degradation of the elevated total VFAs, particularly acetate and
517 propionate. This facilitated enhanced methane production with the added benefit of
518 decreasing the number of pathogenic *Clostridium perfringen* and increasing the methanogenic
519 population.

520 For digested piggery wastewater without pH reduction, biomass at 10% v/v (piggery or
521 DiCOM) was more effective than at 19% v/v in enhancing methane yield. For pH-reduced
522 digested wastewater, Dicom biomass was more effective than piggery biomass.. . However,
523 their high organic contents greatly elevated the wastewater residual TCOD concentration.
524 Thus, pH reduction of the digested wastewater to pH 6.5 alone was a better option for
525 enhancing methane production.

526
527 Zeolite treatments at 10 to 20 g/L zeolites were effective in stimulating methane production
528 from the digested piggery wastewater with and without pH reduction to pH 6.5. Without pH
529 reduction, up to 20 g/L zeolite was required to achieve comparable methane production
530 enhancement as the pH-reduced wastewater. Further study into the mechanism responsible
531 for the improvement is recommended.

532
533 Humic acid at 1 g/L concentration was more effective than 5 g/L in enhancing methane
534 production from pH-reduced digested wastewater and with minimal elevation of the residual
535 TCOD concentration. Further study into the electron-shuttling effect of humic acid at
536 concentrations below 1 g/L is recommended

537
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540
541 **References**

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- 664
- 665

Table 1. Some key physico-chemical characteristics of raw and digested piggery wastewater

Piggery wastewater Analysis	Raw	Digested
pH	7.3-7.7	8.2-8.5
Total alkalinity (mg CaCO ₃ /L)	4550-5595	5375-5650
NH ₄ ⁺ -N (mg/L)	1800-2000	2104-2111
Free ammonia (mg/L)	4-10	916-920
Total COD (mg/L)	10593-13220	7134-7924
Soluble COD (mg/L)	6129-7010	3138-4889
Total VFA (mg COD/L)	5600-7687	1301-3452
Total solids (g/L)	8-8.2	7-7.5
Volatile solids (g/L)	5-5.2	3.6-4.2

Table 2. Solids content of anaerobic piggery and aerobic-anaerobic municipal solid waste Dicom biomass

Biomass	Total solid (g/L)	Volatile solid (g/L)
Anaerobic piggery	25.1	16.1
Aerobic-anaerobic municipal solid waste (Dicom)	50.6	33.1

Table 3. Chemical composition of Castle Mountain natural zeolite (< 1 mm particle size)

Mineral content	%	Trace elements	ppm	Type of minerals	% w zeolite
SiO ₂ (silicon dioxide)	71.81	Ba (barium)	10	Clinoptilolite	85
Al ₂ O ₃ (aluminium oxide)	12.10	Co (cobalt)	1.2	Mordenite	15
Fe ₂ O ₃ (iron oxide)	1.14	Cr (chromium)	35	Quartz, Felspar, Montmorillonite	Minor
Na ₂ O (sodium oxide)	2.33	Se (Selenium)	<1		
K ₂ O (potassium oxide)	0.90	Cu (copper)	19		
CaO (calcium oxide)	2.60	Zn (zinc)	33		
MgO (magnesium oxide)	0.65	P (phosphorus)	187		
TiO ₂ (titanium dioxide)	0.22				
MnO (manganese oxide)	0.03				
P ₂ O ₅ (phosphorus pentoxide)	<0.01				
SrO (strontium oxide)	0.22				
Cation Exchange Capacity (CEC) meq/100 g zeolite powder	147				

Source: www.castlemountainzeolites.com.au

Table 4. Chemical composition and methane production at various initial pH at the start and end of the experiment (mean \pm standard deviation)

Sample	Day	pH	NH ₄ ⁺ -N (mg/L)	Free NH ₃ (mg/L)	TVFA (mg COD/L)	Methane production ml CH ₄ /L
pH 8.3	0	8.3	2104 (73)	916 (32)	1301 (157)	
	10	8.1 (0.1)	2088 (85)	853 (101)	2059 (26)	200 (0)
pH 7.5	0	7.5	2291 (56)	249 (6)	1373 (8)	
	10	8.1 (0)	2097 (60)	686 (20)	1551 (29)	370 (14)
pH 7	0	7	2052 (0)	76 (0)	1281 (28)	
	10	8.1 (0.1)	2125 (56)	643 (50)	1102 (77)	500 (28)
pH 6.5	0	6.5	1976 (3)	24 (0)	1175 (22)	
	10	7.8 (0)	2171 (112)	425 (22)	497 (19)	680 (0)

Table 5. Chemical composition of the digested piggery wastewater before (C1) and after (C2) pH reduction with and without piggery (pb) and DiCOM (db) biomass additions (% v/v) at the start and end of experiment (mean \pm standard deviation)

Sample	Day	pH	NH ₄ ⁺ -N (mg/L)	Free ammonia (mg/L)	TCOD (mg/L)	TVFA-COD (mg/L)
C1 (pH 8.1)	0	8.1	2260 (22)	739(7)	7480 (421)	2132 (167)
C1 (pH 8.1)	11	8.3 (0)	2218 (70)	966 (31)	7568 (361)	2683 (31)
C1 + 10% pb	0	8.3	2064 (32)	896 (14)	10631 (729)	1977 (167)
C1 + 10% pb	11	8.4 (0)	2369 (95)	1167 (47)	9369 (669)	1829 (9)
C1 + 19% pb	0	8.4	2134 (19)	1051 (10)	11123 (557)	2046 (49)
C1 + 19% pb	11	8.4 (0)	2241 (10)	1103 (5)	11262 (569)	2948 (355)
C1 + 10% db	0	8.2	2248 (10)	853 (4)	14280 (365)	5365 (171)
C1 + 10% db	11	8.2 (0)	2475 (46)	940 (17)	13153 (857)	2602 (45)
C1 + 19% db	0	8.2	1982 (7)	853 (3)	19914 (748)	8000 (397)
C1 + 19% db	11	8.2 (0.1)	2590 (48)	984 (18)	15676 (1396)	5153 (100)
C2 (pH 6.5)	0	6.5	2174 (7)	26 (0)	7359 (631)	2118 (16)
C2 (pH 6.5)	11	7.9 (0.1)	2272 (111)	533 (26)	6667 (1258)	616 (9)
C2 + 10% pb	0	6.5	2169 (15)	26 (0)	9909 (811)	1883 (89)
C2 + 10% pb	11	7.8 (0)	2313 (92)	453 (18)	8919 (540)	135 (19)
C2 + 19% pb	0	6.6	1978 (27)	30 (0)	11487 (303)	1908 (3)
C2 + 19% pb	11	7.9 (0.1)	2361 (63)	554 (15)	9676 (388)	135 (19)
C2 + 10% db	0	6.5	2294 (36)	28 (0)	14887 (256)	4880 (215)
C2 + 10% db	11	7.9 (0)	2436 (44)	572 (10)	9550 (953)	266 (29)
C2 + 19% db	0	6.5	2285 (19)	28 (0)	20303 (607)	6736 (504)
C2 + 19% db	11	7.8 (0)	2513 (41)	492 (8)	11892 (900)	1084 (101)

Table 6. Chemical composition of the pH-unadjusted (C1) and pH-reduced (C2) digested piggery wastewater before and after zeolite addition (mean \pm standard deviation)

Sample	Day	pH	TCOD (mg/L)	TVFA (mg COD/L)	NH ₄ ⁺ -N (mg N/L)	Free NH ₃ (mg N/L)
C1 (pH 8.1)	0	8.1 (0)	8310 (281)	3240 (125)	1740 (11)	569 (4)
C1 (pH 8.1)	10	8.2 (0)	7157 (225)	2389 (165)	2015 (15)	765 (6)
C1 + 10 g/L	10	8.3 (0)	7077 (195)	1848 (19)	1952 (48)	850 (21)
C1 + 15 g/L	10	8.3 (0)	7793 (112)	1546 (146)	2165 (4)	942 (18)
C1 + 20 g/L	10	8.3 (0.1)	6600 (210)	1326 (6)	1908 (11)	778 (79)
C2 (pH 6.5)	0	6.6 (0)	8509 (337)	2602 (162)	1721 (6)	26 (0)
C2 (pH 6.5)	10	7.9 (0)	6322 (57)	1462 (78)	1830 (13)	430 (3)
C2 + 10 g/L	10	7.8 (0)	6521 (325)	1193 (60)	2017 (290)	395 (57)
C2 + 15 g/L	10	7.8 (0.1)	6096 (368)	1101 (43)	1988 (102)	355 (29)
C2 + 20 g/L	10	7.8 (0.1)	6481 (334)	999 (48)	1934 (22)	346 (42)

Table 7. Total COD and total VFA concentrations of the thermophilic piggery wastewater before and after humic acid treatment at the start and end of the experiment (mean data \pm standard deviation)

Sample	Day	TCOD (mg/L)	TVFA (mg COD/L)
C2 (pH 6.5)	0	8168 (169)	2667 (209)
C2 (pH 8.1)	9	6096 (56)	1515 (10)
C2 + 1 g/L	0	9203 (395)	2823 (13)
C2 + 1 g/L	9	7371 (169)	1069 (93)
C2 + 5 g/L	0	13864 (0)	3528 (106)
C2 + 5 g/L	9	12350 (338)	1517 (51)

Table 8. Thermodynamic comparison of various anaerobic microbial groups using hydrogen as electron donors

Reaction	ΔG° (kJ/mol)
$4\text{H}_2 + 2\text{CO}_2 \rightarrow \text{CH}_3\text{COO}^- + \text{H}^+ + 2\text{H}_2\text{O}$ (by homoacetogens)	-95.0
$4\text{H}_2 + 2\text{CO}_2 \rightarrow \text{CH}_4 + 2\text{H}_2\text{O}$ (by hydrogenotrophic methanogens)	-131.0
$4\text{H}_2 + \text{SO}_4^{2-} \rightarrow \text{S}^{2-} + 4\text{H}_2\text{O}$ (by sulphate-reducing bacteria)	-151.0
$\text{H}_2 + \text{AQDS} \rightarrow \text{AH}_2\text{QDS}$ (by humics-reducing bacteria)	-44.4

(Sources: Cervantes *et al.*, 2000; Brock *et al.*, 1993, Thauer *et al.*, 1977)

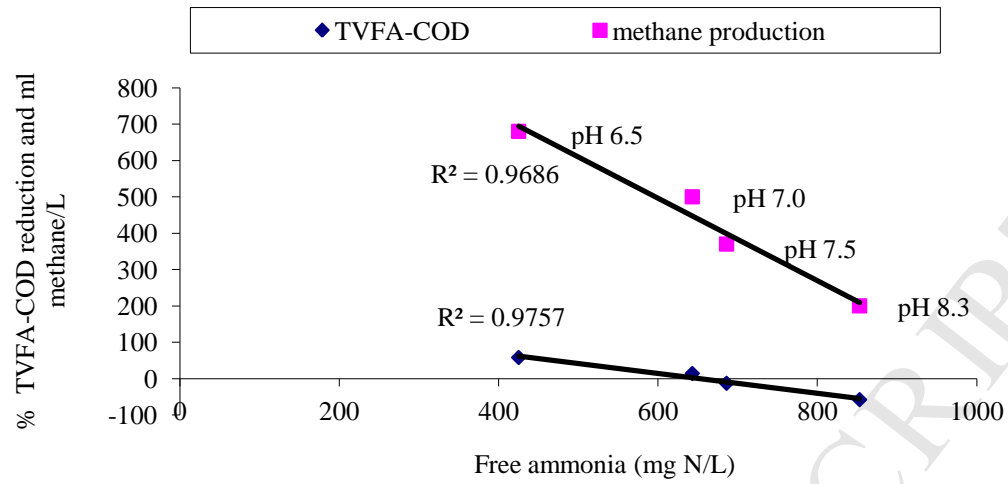


Figure 1. Relationships between final free ammonia, methane production and total VFA-COD reduction in piggery wastewater at different initial pH

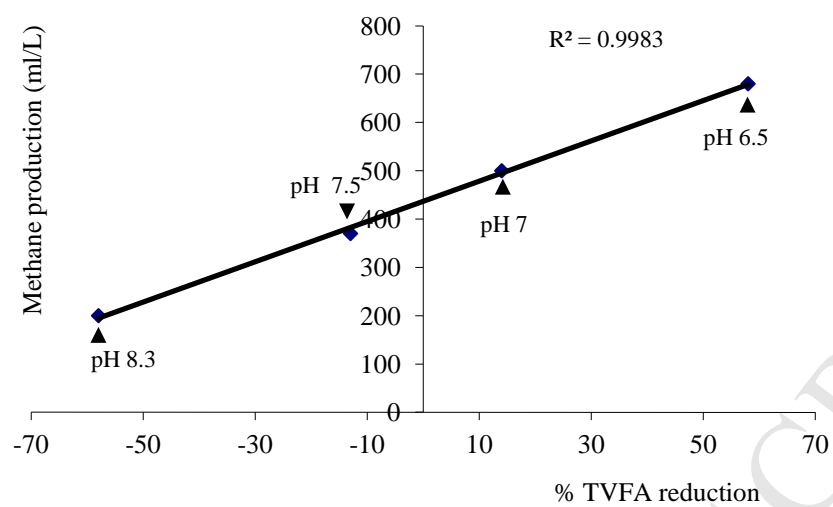


Figure 2. Relationship between total VFA-COD degraded and methane production from piggy wastewater at different initial pH

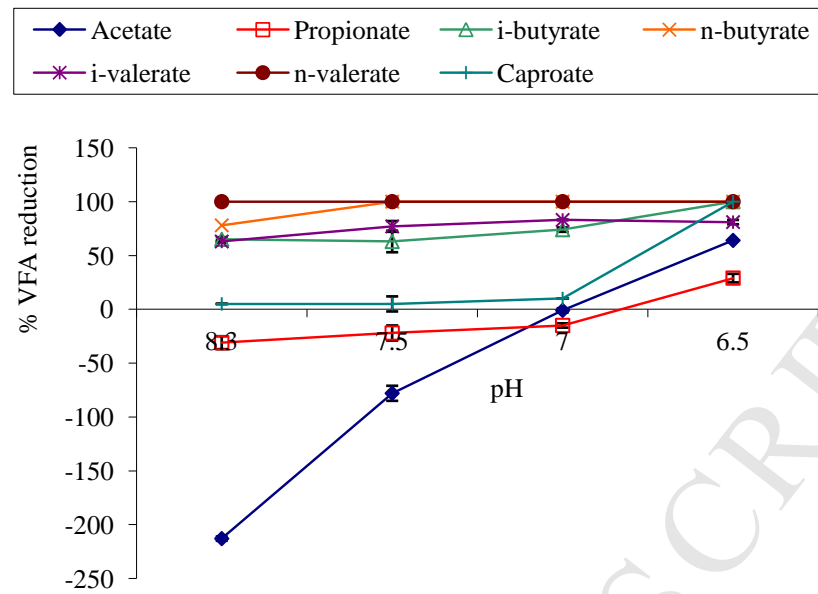


Figure 3. VFA degradation as a function of piggy wastewater initial pH (error bars indicate standard deviations) after 10 days of batch digestion

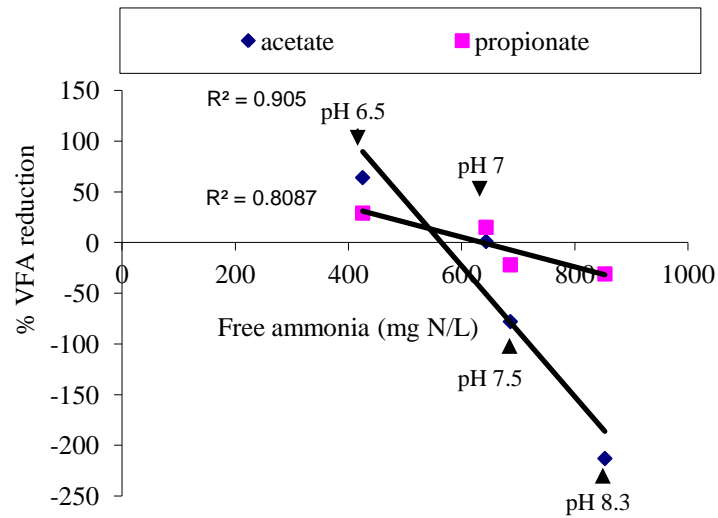


Figure 4. Relationship between final free ammonia and acetate or propionate reduction in piggery wastewater at different initial pH

Figure 5a. With piggery biomass

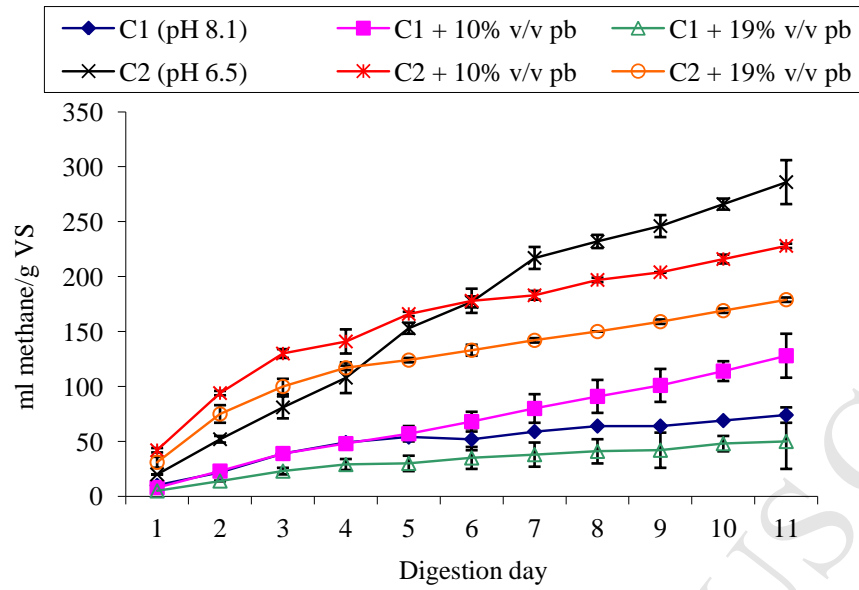


Figure 5a. Methane yields of pH-unadjusted (C1) thermophilic piggery wastewaters supplemented with piggery biomass (pb) biomass (db) (error bars indicate standard deviations)

Figure 5b. With DiCOM biomass

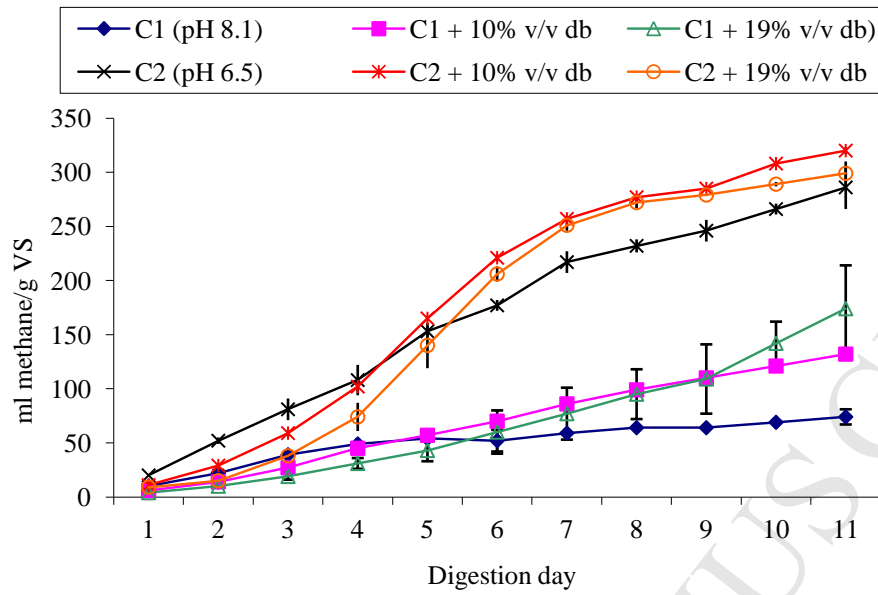


Figure 5b. Methane yields of pH-reduced (C2) thermophilic piggery wastewaters supplemented with DiCOM biomass (db) (error bars indicate standard deviations)

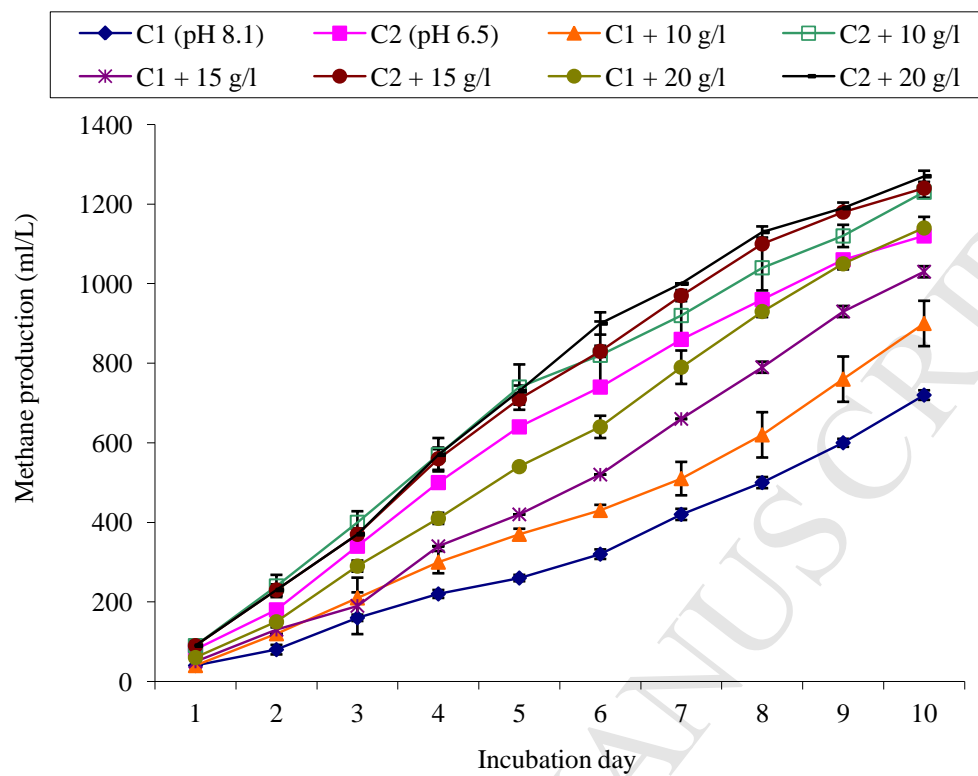


Figure 6. Effect of zeolite concentrations on cumulative methane production from thermophilic piggery reactor effluent (error bars indicate standard deviations)

(7a)

Figure 7a. Thermophilic digested piggery wastewater without pH reduction

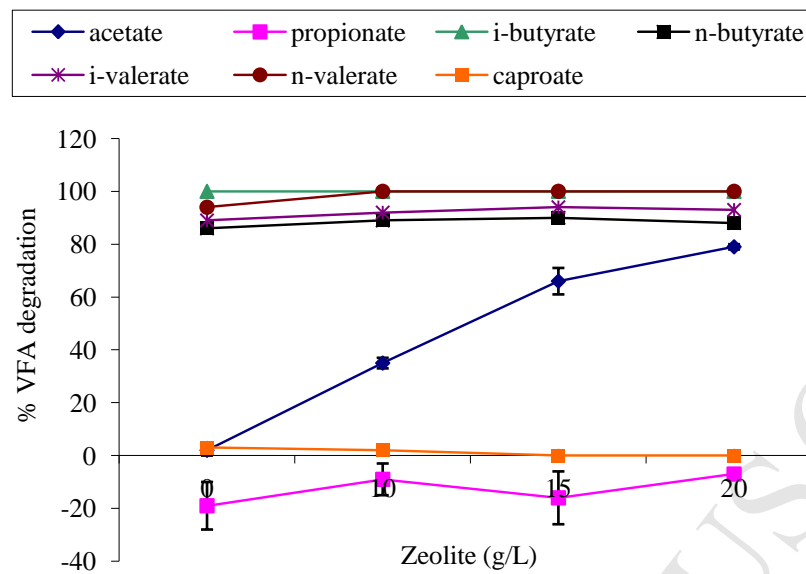


Figure 7a. Effect of zeolite concentrations on VFA degradation in thermophilic digested piggery wastewater without pH reduction (C1) (error bars indicate standard deviations) after 10 days of batch digestion

(7b)

Figure 7b. Thermophilic digested piggery wastewater with pH reduction

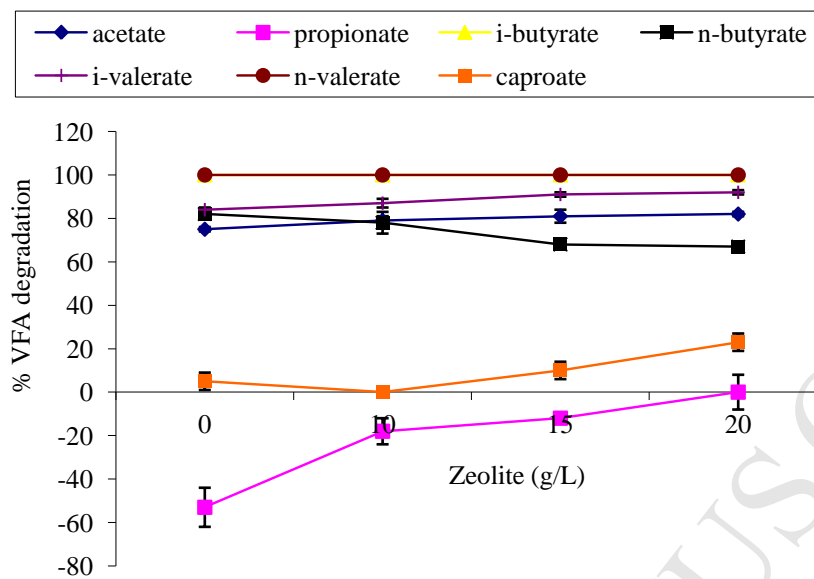


Figure 7b. Effect of zeolite concentrations on VFA degradation in thermophilic digested piggery wastewater with pH reduction (C2) (error bars indicate standard deviations) after 10 days of batch digestion

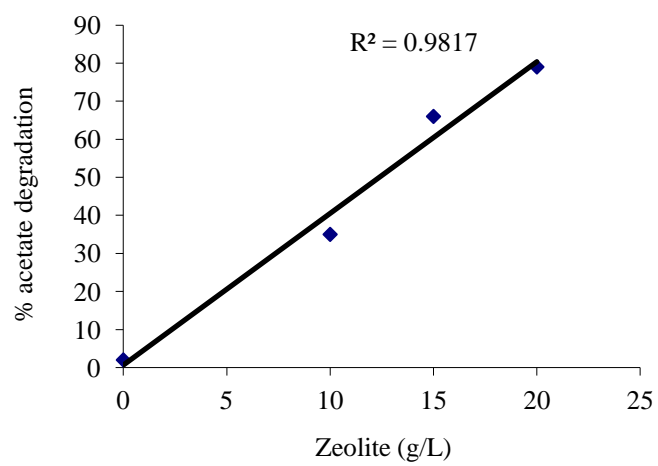


Figure 8. Relationship between percentage acetate degradation and zeolite concentrations in thermophilic digested piggery wastewater without pH reduction (C1)

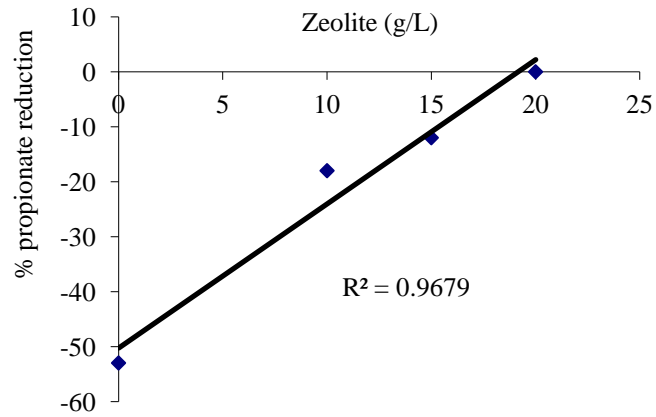


Figure 9. Relationship between percentage propionate degradation and zeolite concentrations in thermophilic digested piggery wastewater with pH reduction (C2)

Figure 10a. High humic acid concentraion

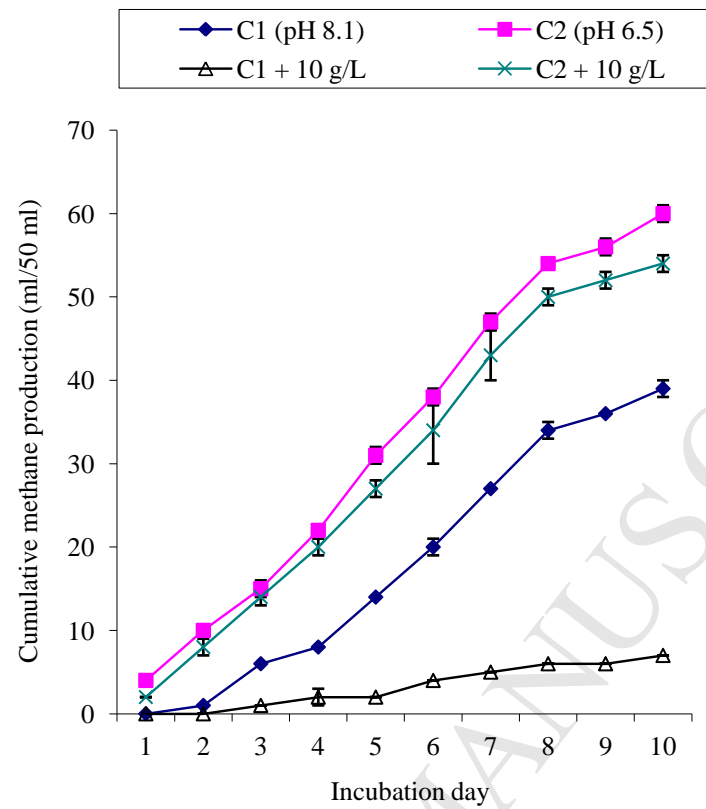


Figure 10a. Effect of high (10g/L) humic acid concentration on methane production from thermophilic piggery wastewater without pH reduction (C1) (error bars indicate standard deviations of duplicate vials)

Figure 10b. Low humic acid concentrations

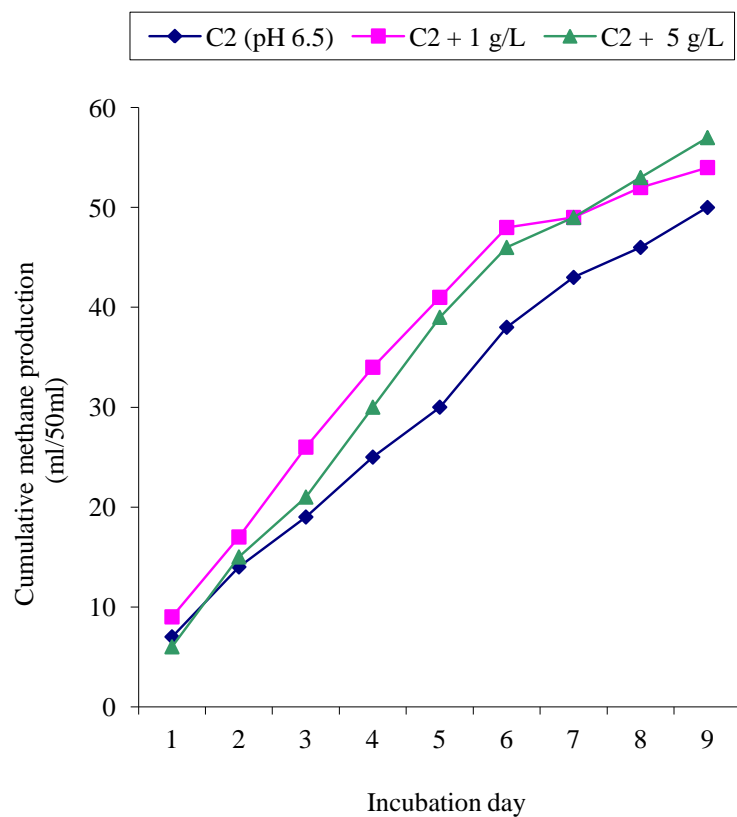


Figure 10b. Effect of low (1 and 5 g/L) humic acid concentrations on methane production from thermophilic piggery wastewater with pH reduction (C2) (error bars indicate standard deviations of duplicate vials)

Research Highlights

- pH reduction, zeolite, biomass and humic acid were evaluated for ammonia mitigation
- pH reduction to 6.5 and zeolite addition greatly stimulated methane production
- 20 g/L zeolite produced the highest methane enhancement effect
- Biomass (10%) and humic acid (1 & 5 g/L) additions elevated the effluent TCOD level